

Recofoam plant involves the addition of cement and Tar bound material transported to guarry and loaded into the impact crusher, screened and regraded into 25mm planings. This is then mixed with PFA and loaded into 07850 Material emptied onto paver where it is relayed as a base Encapsulated material loaded back onto lorry, straight material, this asphalt is a cold mix of asphalt and doesn't from Recofoam plant and taken back to site require normal high temperatures

# A76 Ex-Situ Recycling A76 Muirside Culvert to Croftmaggot Road Ex-Situ Recycling

Amey proactively engages with our supply chains when carrying out road maintenance to minimise embodied carbon in materials and reduce waste products. In July 2021, the South-West Trunk Roads team trialled ex-situ recycling on the A76 at a resurfacing scheme between Muirside Culvert and Croftmaggot Road. High levels of coal tar were identified within the base and binder layers of the road pavement during the investigation phase of the scheme. As a result, the decision was made to recycle the tar bound material from the work extents as well as tar bound materials from other nearby sites through ex-situ recycling.

Ex-situ recycling involves the reuse of planings to construct a new road surface. The planings are moved to a nearby quarry, reprocessed, and encapsulated before being brought back to site and re-laid as the base layer of the road pavement. For the A76 scheme, a mobile unit was installed at the quarry where the tar bound planings were crushed and

regraded with the addition of 7% PFA (Pulverised Fuel Ash, a by-product of the coal industry), which was then loaded into the Recofoam plant with the addition of cement (1%) and bitumen (3%).

In total, 3600 tonnes of planings were recycled via this process and the carbon saving from the project was 200 tCO2 (e). The environmental benefits of the project included eliminating landfill disposal of tar bound materials, minimising lorry journeys to transport the planings to a hazardous waste landfill (the nearest of which is in Northern England), and reducing the quantity of virgin aggregates needed for construction. The reprocessing of planings via ex-situ recycling is also less energy intensive than the manufacture of virgin aggregate materials. A76 Muirside Culvert to Croftmaggot Road is the single largest ex-situ recycling project undertaken to date within Scotland and Amey intend to implement the process in future schemes across the South-West road network.



great example of which is the replacement of dieselat the M8 Woodside Viaduct site. Currently, diesel-West network. The LOC eco-cabins trialled at M8 Woodside use a combination of diesel and battery technology to power the unit, which reduces the amount of energy needed from the generator. The swapping of the diesel-powered units for the ecohybrid units will have an anticipated 81% reduction in fuel usage with the potential to save 7.4 tonnes in carbon emissions at the site.

Various other eco-trials are taking place across the South West network in an effort to reduce CO2 including the introduction of electric excavators and battery-operated handheld equipment. In addition, a trial of zero-emission temporary lighting took place during a resurfacing scheme on the

Amey South West Trunk Roads is committed to A82 at Stoneymollan Roundabout, in which solar achieving its goal of carbon neutrality by 2032. This and hydrogen-powered temporary lighting were means taking part in a wide variety of eco initiatives, a compared against diesel-powered temporary lighting. Amey South West Trunk Roads utilises powered welfare units with eco-hybrid welfare units ULEV (ultra-low emission vehicles) with charging points installed at our Polmadie and Dumfries powered units are used throughout the South depots, 38% of our vehicle fleet is comprised of



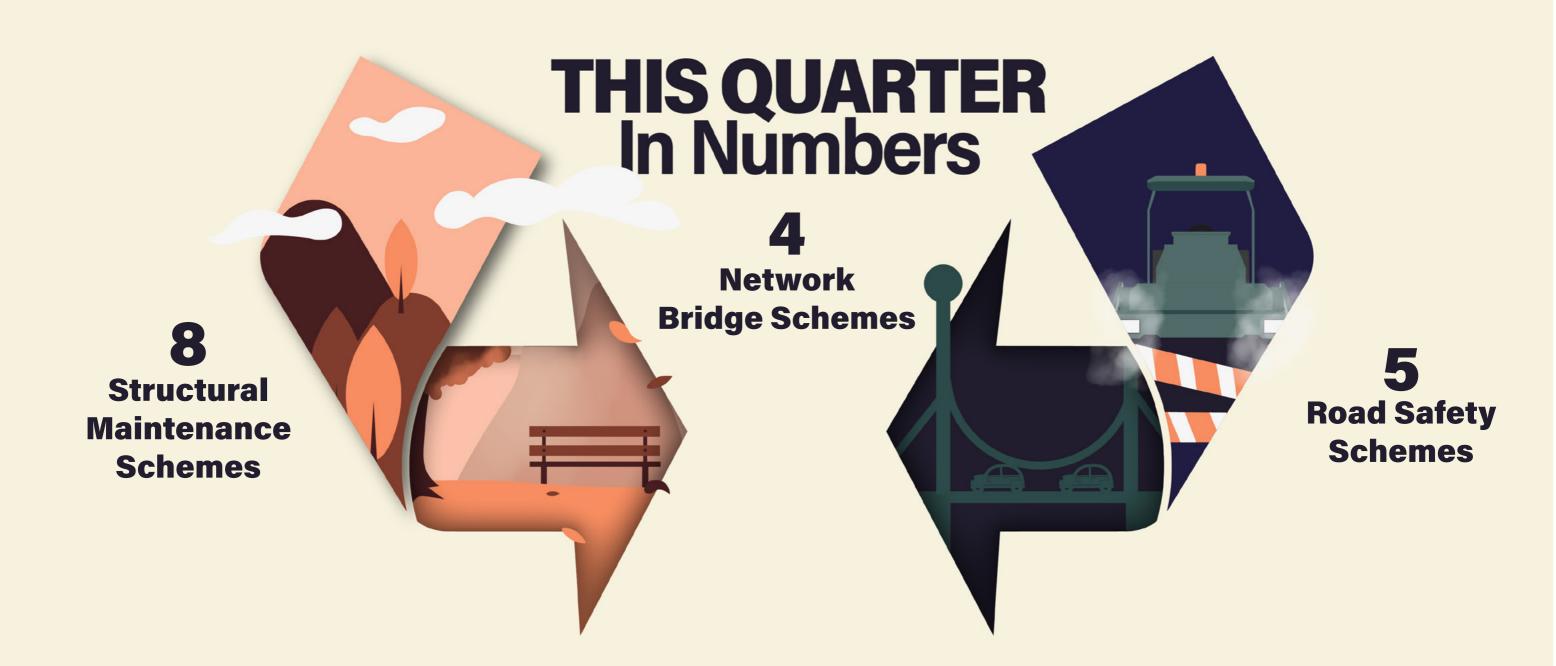




18,823
Tonnes of waste recycled



31
Routine Maintenance
Schemes







## Viewpark Conservation Group

On Friday 20th August 2021, volunteers from Amey took part in a Community Involvement Day at the Historic Douglas Support Estate. The Viewpark Conservation Group is currently underway with its five-year conservation plans for the Estate to ensure the maintenance, restoration, and future of the area.

A team of Amey employees, largely comprised of locals who live and work in the surrounding area, generously volunteered to assist in the conservation effort. A spokesperson from the Group described the Amey operatives as a 'great bunch' who showed real interest in the conservation plans. The work undertaken will have a positive impact on the current plans to create community picnic and rest areas, and also aid wider conservation efforts within the Douglas Estate.







#### **HIT 100 Centenary Fundraiser**

and to celebrate the company launched The of Amey's Scottish contracts placed us as Amey Centenary Challenge to fundraise one of the top fundraisers of the entire for Cancer Research UK. All fundraising challenge across the business. Thank challenges were inspired by the theme you to everyone who took part and to of '100' and the Amey South-West Trunk those who donated. Cancer Research Roads team, in conjunction with Amey APS UK were delighted with the amount and M8DBFO, raised £585 by taking part in that was raised and as a collective, the a Darts Challenge. Participants each paid Amey Centenary Challenge raised an £5 for three darts, with the closest to 100 incredible total of £31,000. points receiving the winning prize of a £25

2021 marks Amey's 100th year anniversary shopping voucher. The combined effort



## Sign up for Roadwork Alerts

Roadwork alerts are available for all 17 of South West Scotland's Trunk Roads.

This is a free service where the latest road maintenance and improvement schemes are announced FIRST. Updates on incidents and weather events will also be delivered straight to your inbox and you can personalise the alerts to your needs. All you need is an email address to get started.

Sign up

## Find us on Facebook

Connecting with the communities we serve is a priority for our teams. To facilitate information sharing we have launched a Facebook page.

Find us

## Dates for your diary

A77 Whitletts Roundabout – Sandyford Toll

Maintenance is planned on the A77 between Whitletts Roundabout and Sandyford Toll from Friday 22nd October 2021 until Wednesday 27th October 2021.

#### **A77 Dutchhouse Roundabout**

Maintenance is planned on the A77 at Dutchhouse Roundabout with a provisional start date of Friday 21st January 2022 and completion date of Monday 24th January 2022.

Full details for both schemes will be announced on our website in due course, sign-up for our free roadwork alerts service here.

Please note, Winter 2021/22 is fast approaching and the delivery of all maintenance schemes is dependent on favourable weather conditions.

#### Report a Problem

If you need to report an immediate issue on the South-West Trunk Roads network, please use our Report A Problem form on the website. Completed forms are sent direct to our control room who operate 24/7, 365 days a year.

https://swtrunkroads.scot/report-aproblem/